

Chemical storage facility with 5 helically wound HDPE tanks. Contents: 45 % potassium hydroxide, 50 % sodium hydroxide, 75 % phosphoric acid, 37 % hydrochloric acid and 96 % sulfuric acid. Capacity: 32,000 L, diameter 2800 mm, height 5880 mm. Options included: side manhole, electric surface heating for indirect heating of contents, cylindrical insulation with 60 mm thick PU foam and white helically wound HDPE jacketing, cage ladder and safety bar, access platform for top manhole.





formoplast helically wound HDPE storage tanks, installed in owner's concrete catchment basin. Contents: 75 % phosphoric acid. Capacity: 50,000 L, diameter: 3000 mm, height: 7500 mm

formoplast Plastic Tanks and Vessels The Chemical Storage Experts!





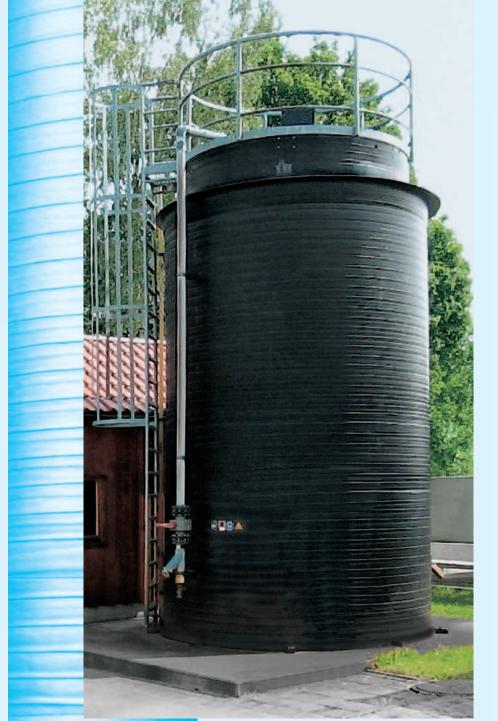
formoplast storage tank with secondary containment shell. Contents: coagulant from water treatment plant. Capacity: 25,000 L, diameter: 3000 mm, overall height: 4700 mm

formoplast HDPE tanks are certified to demanding standards by the German Institute of Construction Technology of Berlin. **Certification No. Z-40.21-121** 

With WHG Environmental Certification

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## **FREE STANDING FLAT-BOTTOM HDPE STORAGE TANKS** With Secondary Containment Shells Helically Wound with WHG Environmental Certification

formoplast Plastic Tanks and Vessels The Chemical Storage Experts!

## **ENVIRONMENTALLY SAFE STORAGE TANKS FOR YOUR HAZARDOUS LIQUIDS**

Storage, filling and handling of potential water-polluting liquids must comply with strict environmental regulations. The same applies for systems used to manufacture, treat and use such hazardous liquids.

With products from formoplast, you can be assured of compliance with environmental regulations

formoplast offers a wide range of flat-bottom tanks with

secondary containment shells in capacities from 1000 to

200,000 L, diameters from 800 to 4000 mm and heights up to 24 m. The flat-bottom tanks include a walk-on working platform with safety railings and a cage ladder

formoplast tanks can be supplied with electric surface

heaters or over-the-side immersion heaters to maintain

The flat-bottom tanks can be supplied with an foam

for easy access and inspection.

temperature in the tank at desired levels.

insulation to effect energy savings .



formoplast helically wound HDPE storage tanks with secondary containment shells, for storage of 50% sodium hydroxide, 50 % nitric acid and 96 % sulfuric acid. Capacity 30,000 L, diameter 2800 mm, height 5280 mm.



Shipment of large-scale tanks by train



Water Treatment Plant Laichingen, Swabian Jura

HDPE Spiral-W	ound Flat-Bottom	Tanks, With Secondary	Containment
Capacity (L) of flat-bottom	I.D. (mm) of flat-bottom	Cylinder height (mm) of flat-bottom	Overall he (mm) of flat-bo
tank	tank	tank	tank
500	800	1,030	1,140
1,000	1,000	1,340	1,445
1,500	1,000	2,010	2,115
1,500	1,200	1,405	1,540
2,000	1,200	1,870	2,000
2,500	1,200	2,325	2,460
2,500	1,500	1,505	1,675
3,000	1,500	1,795	1,965
3,500	1,500	2,085	2,255
4,000	1,500	2,380	2,555
4,000	1,900	1,510	1,735
5,000	1,500	2,950	3,150
5,000	1,900	1,860	2,085
5,000	2,000	1,680	1,920
6,000	1,500	3,575	3,745
6,000	1,900	2,230	2,455
6,000	2,000	1,980	2,250
7,000	1,900	2,600	2,825
7,000	2,000	2,350	2,585
8,000	1,900	2,970	3,195
8,000	2,000	2,650	2,920
8,000	2,250	2,020	2,320
9,000	1,900	3,340	3,570
9,000	2,000	3,020	3,260
9,000	2,250	2,300	2,600
9,000	2,500	1,935	2,240
10,000	2,000	3,320	3,590
10,000	2,250	2,550	2,850
10,000 10,000	2,500	2,120	2,450
12,000	2,800	1,715 3,990	2,060
12,000	2,000 2,250	3,090	4,260 3,390
12,000	2,500	2,550	2,880
12,000	2,800	2,055	2,000
15,000	2,250	3,880	4,180
15,000	2,500	3,190	3,520
15,000	2,800	2,530	2,910
15,000	3,000	2,235	2,610
20,000	2,250	5,200	5,500
20,000	2,500	4,250	4,580
20,000	2,800	3,370	3,750
20,000	3,000	2,950	3,350
20,000	3,400	2,320	2,745
20,000	3,600	2,070	2,520



Water Treatment Plant Günzburg/Danube

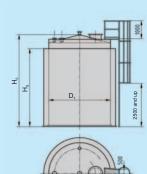
Shell			
ight	Roof height	ļ.D.	<b>Heig</b> ht
tom	(mm) of flat-bottom tank	(mm) of containment shell	(mm) of containment shell
	110	1,000	970
	130	1,200	1,275
	130	1,200	1,910
	160	1,500	1,200
	160	1,500	1,770
	160	1,500	2,210
	200	1,900	1,400
	200	1,900	1,700
	200	1,900	1,980
	200	1,900	2,260
	250	2,250	1,400
	200	1,900	2,780
	250	2,250	1,765
	270	2,250	1,595
	200	1,900	3,395
	250	2,250	2,115
	270	2,250	1,850
	250	2,250	2,470
	270	2,250	2,230
	250	2,250	2,825
	270	2,250	2,490
	300	2,500	1,990
	250	2,250	3,175
	270	2,250	2,865
	300	2,500	2,240
	330	2,800	1,835
	270	2,250	3,130
	300	2,500	2,490
	330	2,800	2,010
	380	3,000	1,625
	270	2,250	3,770
	300	2,500	3,000
	330	2,800	2,420
	380	2,800	2,445
	300	2,500	3,760
	330	2,800	3,030
	380	3,070	2,410
	400	3,400	2,120
	300	2,500	5,020
	330	2,800	4,060
	380	3,070	3,230
	400	3,400	2,790
	460	3,600	2,200
	480	4,000	1,965



Storage Container fabricated from natural-coloured HDPE (Foods grade)

HDPE Spiral-Wound Flat-Bottom Tanks, With Secondary Containment Shell									
Capacity (L) of flat-bottom tank	I.D. (mm) of flat-bottom tank	Cylinder height (mm) of flat-bottom tank	Overall height (mm) of flat-bottom tank	Roof height (mm) of flat-bottom tank	I.D. (mm) of containment shell	Height (mm) of containment shell			
25,000	2,250	6,540	6,840	300	2,500	6,280			
25,000	2,500	5,340	5,670	330	2,800	5,080			
25,000	2,800	4,240	4,620	380	3,070	4,080			
25,000	3,000	3,700	4,100	400	3,400	3,500			
25,000	3,400	2,900	3,325	460	3,600	2,740			
25,000	3,600	2,585	3,040	480	4,000	2,450			
30,000	2,250	7,850	8,150	300	2,500	7,530			
30,000	2,500	6,410	6,740	330	2,800	6,200			
30,000	2,800	5,090	5,470	380	3,070	4,900			
30,000	3,000	4,440	4,840	400	3,400	4,220			
30,000	3,400	3,340	3,800	460	3,670	3,300			
30,000	3,600	3,105	3,555	480	4,000	3,300			
35,000	2,800	5,985	6,330	380	3,000	5,745			
35,000	3,000	5,215	5,585	400	3,400	4,950			
35,000	3,400	4,060	4,485	460	3,600	3,855			
35,000	3,600	3,620	4,072	480	4,000	3,440			
40,000	2,800	6,840	7,185	380	3,000	6,610			
40,000	3,000	5,930	6,330	400	3,400	5,630			
40,000	3,400	4,490	4,950	460	3,670	4,400			
40,000	3,600	4,110	4,590	480	4,000	3,900			
50,000	3,000	7,420	7,820	400	3,400	7,050			
50,000	3,400	5,800	6,225	460	3,600	5,565			
50.000	3,600	5,140	5,620	480	4,000	4,900			

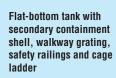
Custom sizes and designs are available on request.



Flat-bottom tank with secondary containment shell, cage ladder and access platform for manhole









Automatic Extrusion Welding Machine. Bottoms can be welded to the shells